



Quick-change collet without safety slip clutch, M14 – M33, Tap shank Ø: 25 mm



Order data

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| Order number | 335440 25 |
| GTIN | 4045197335951 |
| Item class | 32H |

Description

Version:

Rigid quick-change tapping collets **without** safety clutch.

Application:

For use with disengaging tapping head.

Note:

Inserts with slip clutch are supplied with the torque setting for machining steel (R_m 600 – 800 N/mm²). The setting can be modified as required by adjusting the nut.

Overhang length H: 14 mm

Shank square: 20 mm

Technical description

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|---------------|-----------|
| Tap shank Ø | 25 mm |
| Shank square | 20 mm |
| Tapping range | M14 – M33 |
| External Ø D | 68 mm |

| | |
|---------------------|--------------------------|
| Shank Ø d | 48 mm |
| Connection length L | 55.5 mm |
| Overhang length H | 14 mm |
| Type of product | Tapping head accessories |