



Quick-change insert with safety slip clutch, M14 – 33, Tap shank Ø: 18 mm



Order data

Order number	335640 18
GTIN	4045197336040
Item class	32H

Description

Version:

Rigid quick-change tapping collets **with** safety clutch.

Application:

For blind holes.

Note:

Inserts with slip clutch are supplied with the torque setting for machining steel (R_m 600 – 800 N/mm²). The setting can be modified as required by adjusting the nut.

Overhang length H: 45 mm

Shank square: 14.5 mm

Technical description

Tap shank Ø	18 mm
Shank square	14.5 mm
Tapping range	M14 – 33
External Ø D	72 mm
Shank Ø d	48 mm

Connection length L	55.5 mm
Overhang length H	45 mm
Type of product	Tapping head accessories