



## Quick-change insert with safety slip clutch, M14 – 33, Tap shank Ø: 22 mm



### Order data

Order number	335640 22
GTIN	4045197336071
Item class	32H

### Description

#### Version:

Rigid quick-change tapping collets **with** safety clutch.

#### Application:

For blind holes.

#### Note:

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

Overhang length H: 45 mm

Shank square: 18 mm

### Technical description

Tap shank Ø	22 mm
Shank square	18 mm
Tapping range	M14 – 33
External Ø D	72 mm
Shank Ø d	48 mm

Connection length L	55.5 mm
Overhang length H	45 mm
Type of product	Tapping head accessories