

Garant
Tapping head MLA IC 50 bar, Shank Ø 25 mm, Tapping range: M6-20

Order data

Order number	338121 M6-20
GTIN	4045197801968
Item class	31M

Description
Version:

- **With minimum length adjustment (MLA), by means of a damping element.**
- **Increases tool life of taps by up to 300 %.**
- **Internal coolant supply up to 50 bar.**
- **Secure clamping for ER collets in quick-change tapping collets.**
- **Run-out of shank taper to the tapping collet taper < 3 µm.**

Application:

On **machining centres with synchronised spindles.**

- **For compensating the difference in pitch between tap and synchronised spindle.**
- **For compensating the pitch tolerances of taps.**

Optional extras:

ER collets, see No. 308881-309240 (size ER11 / 16 / 25). ER tapping collets with square drive spigot, see No. 309399 - 309413 (Size ER 11 / 16 / 25).

Quick-change tapping collets and extensions, see No. 338120 – 338142.

See No. 308600 - 308806 for pull studs.

See No. 309880 for coolant feed pipes for HSK.

See No. 309890 for plug-in sockets for HSK.

Note:

Maximum speed 4000 rpm.

Through-coolant: yes, with max. 50 bar

Length compensation by compression: 0.2 mm

Length compensation by tension: 1 mm

External Ø D: 60 mm

Internal Ø D_i: 32 mm

Overhang dimension A: 56 mm
suitable for ER size: 25

Technical description

Length compensation by compression	0.2 mm
External Ø D	60 mm
Length compensation by tension	1 mm
suitable for ER size	25
Internal Ø D ₁	32 mm
Overhang dimension A	56 mm
Series	MLA
Adapter	Shank Ø 25 mm
Through-coolant	yes, with max. 50 bar
Type of product	Tapping head