



## Tap extension, Type: 1



### Order data

Order number	338400 1
GTIN	4045197336590
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 371: M2 – M2.6

for thread nominal  $\varnothing d_1$  DIN 374/376: M4

for thread shank  $\varnothing d_2$ : 2.8 mm

Extension  $\varnothing D_3$ : 6 mm

Extension  $\varnothing D_4$ : 6.1 mm

Extension  $K_2$ : 4.9 mm

### Technical description

Extension $\varnothing D_3$	6 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M4
Extension $L_3$	130 mm
Extension $L_2$	60 mm
for square $K_1$	2.1 mm
Extension $\varnothing D_4$	6.1 mm

for thread nominal $\varnothing d_1$ DIN 371	M2 – M2.6
for thread shank $\varnothing d_2$	2.8 mm
Extension $K_2$	4.9 mm
for clamping length $l_1$	22 mm
Type of product	Tapping head accessories