



Tap extension, Type: 12L



Order data

Order number	338400 12L
GTIN	4045197429513
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 374/376: M20

for thread shank $\varnothing d_2$: 16 mm

Extension $\varnothing D_3$: 16 mm

Extension $\varnothing D_4$: 22 mm

Extension K_2 : 12 mm

Extension L_2 : 90 mm

Technical description

for clamping length l_1	41 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M20
for square K_1	12 mm
Extension $\varnothing D_4$	22 mm
Extension L_2	90 mm
for thread shank $\varnothing d_2$	16 mm

Extension K ₂	12 mm
Extension Ø D ₃	16 mm
Extension L ₃	330 mm
Type of product	Tapping head accessories