



## Tap extension, Type: 1L



### Order data

|              |               |
|--------------|---------------|
| Order number | 338400 1L     |
| GTIN         | 4045197336606 |
| Item class   | 32H           |

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 371: M2 – M2.6

for thread nominal  $\varnothing d_1$  DIN 374/376: M4

for thread shank  $\varnothing d_2$ : 2.8 mm

Extension  $\varnothing D_3$ : 6 mm

Extension  $\varnothing D_4$ : 6.1 mm

Extension  $K_2$ : 4.9 mm

### Technical description

|  |           |
|--|-----------|
| Extension $K_2$                              | 4.9 mm    |
| Extension $\varnothing D_4$                  | 6.1 mm    |
| for square $K_1$                             | 2.1 mm    |
| Extension $L_2$                              | 70 mm     |
| for thread nominal $\varnothing d_1$ DIN 371 | M2 – M2.6 |
| Extension $\varnothing D_3$                  | 6 mm      |

|   |                          |
|---|--------------------------|
| Extension L <sub>3</sub>                        | 230 mm                   |
| for thread shank Ø d <sub>2</sub>               | 2.8 mm                   |
| for clamping length l <sub>1</sub>              | 22 mm                    |
| for thread nominal Ø d <sub>1</sub> DIN 374/376 | M4                       |
| Type of product                                 | Tapping head accessories |