

## Tap extension, Type: 7L



### **Order data**

Order number	338400 7L
GTIN	4045197336729
Item class	32H

## **Description**

#### **Version:**

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- · The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

#### **Application:**

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal Ø d<sub>1</sub> DIN 371: M9

for thread nominal Ø d<sub>1</sub> DIN 374/376: M12

for thread shank Ø d₂: 9 mm

Extension Ø D<sub>3</sub>: 9 mm

Extension Ø D<sub>4</sub>: 15 mm

Extension K<sub>2</sub>: 7 mm

# **Technical description**

Extension L <sub>2</sub>	80 mm
for clamping length I <sub>1</sub>	31 mm
for square K <sub>1</sub>	7 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M9
Extension Ø D₃	9 mm
Extension Ø D <sub>4</sub>	15 mm

for thread nominal Ø $d_1$ DIN 374/376	M12
Extension K <sub>2</sub>	7 mm
Extension L <sub>3</sub>	230 mm
for thread shank Ø d <sub>2</sub>	9 mm
Type of product	Tapping head accessories