



Tap extension with HB flat, Type: 1



Order data

Order number	338420 1
GTIN	4045197812216
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is transmitted via the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M2 – M2.6

for thread nominal $\varnothing d_1$ DIN 374/376: M4

for thread shank $\varnothing d_2$: 2.8 mm

Extension $\varnothing D_3$: 6 mm

Extension K_2 : 4.9 mm

Extension L_2 : 60 mm

Technical description

for thread nominal $\varnothing d_1$ DIN 374/376	M4
Extension K_2	4.9 mm
Extension $\varnothing D_3$	6 mm
Extension L_3	130 mm
for thread nominal $\varnothing d_1$ DIN 371	M2 – M2.6

for thread shank $\varnothing d_2$	2.8 mm
Extension L_2	60 mm
Type of product	Tapping head accessories