



Tap extension with HB flat, Type: 13L



Order data

Order number	338420 13L
GTIN	4045197812537
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is transmitted via the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 374/376: M22 – M24

for thread shank $\varnothing d_2$: 18 mm

Extension $\varnothing D_3$: 18 mm

Extension K_2 : 14.5 mm

Extension L_2 : 100 mm

Extension L_3 : 330 mm

Technical description

for thread shank $\varnothing d_2$	18 mm
Extension L_2	100 mm
Extension $\varnothing D_3$	18 mm
Extension K_2	14.5 mm
Extension L_3	330 mm

for thread nominal \varnothing d, DIN 374/376

M22 – M24

Type of product

Tapping head accessories