



## Tap extension with HB flat, Type: 2



### Order data

Order number	338420 2
GTIN	4045197812223
Item class	32H

### Description

#### Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is transmitted via the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 371: M3

for thread nominal  $\varnothing d_1$  DIN 374/376: M4.5 – M5

for thread shank  $\varnothing d_2$ : 3.5 mm

Extension  $\varnothing D_3$ : 6 mm

Extension  $K_2$ : 4.9 mm

Extension  $L_2$ : 60 mm

### Technical description

Extension $L_3$	130 mm
Extension $\varnothing D_3$	6 mm
for thread shank $\varnothing d_2$	3.5 mm
Extension $K_2$	4.9 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M4.5 – M5

for thread nominal $\varnothing$ d <sub>1</sub> DIN 371	M3
Extension L <sub>2</sub>	60 mm
Type of product	Tapping head accessories