



Tap extension with HB flat, Type: 5L



Order data

Order number	338420 5L
GTIN	4045197812278
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is transmitted via the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M7

for thread nominal $\varnothing d_1$ DIN 374/376: M9 – M10

for thread shank $\varnothing d_2$: 7 mm

Extension $\varnothing D_3$: 8 mm

Extension K_2 : 6.2 mm

Extension L_2 : 70 mm

Technical description

for thread shank $\varnothing d_2$	7 mm
Extension $\varnothing D_3$	8 mm
Extension L_2	70 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M9 – M10
for thread nominal $\varnothing d_1$ DIN 371	M7

Extension K ₂	6.2 mm
Extension L ₃	230 mm
Type of product	Tapping head accessories