



## Tap extension with internal cooling, Type: 1



### Order data

Order number	338450 1
GTIN	4045197603401
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 371: M2 – M2.6

for thread nominal  $\varnothing d_1$  DIN 374/376: M4

for thread shank  $\varnothing d_2$ : 2.8 mm

Extension  $\varnothing D_3$ : 6 mm

Extension  $\varnothing D_4$ : 6.1 mm

Extension  $K_2$ : 4.9 mm

### Technical description

for square $K_1$	2.1 mm
Extension $\varnothing D_3$	6 mm
Extension $L_2$	60 mm
for thread shank $\varnothing d_2$	2.8 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M4

Extension K <sub>2</sub>	4.9 mm
Extension Ø D <sub>4</sub>	6.1 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M2 – M2.6
for clamping length l <sub>1</sub>	22 mm
Extension L <sub>3</sub>	130 mm
Type of product	Tapping head accessories