



Tap extension with internal cooling, Type: 12L



Order data

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| Order number | 338450 12L |
| GTIN | 4045197603692 |
| Item class | 32H |

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 374/376: M20

for thread shank $\varnothing d_2$: 16 mm

Extension $\varnothing D_3$: 16 mm

Extension $\varnothing D_4$: 22 mm

Extension K_2 : 12 mm

Extension L_2 : 90 mm

Technical description

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|------------------------------------|--------|
| for clamping length l_1 | 41 mm |
| for square K_1 | 12 mm |
| for thread shank $\varnothing d_2$ | 16 mm |
| Extension K_2 | 12 mm |
| Extension L_3 | 330 mm |

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|---|--------------------------|
| for thread nominal \varnothing d ₁ DIN 374/376 | M20 |
| Extension \varnothing D ₃ | 16 mm |
| Extension L ₂ | 90 mm |
| Extension \varnothing D ₄ | 22 mm |
| Type of product | Tapping head accessories |