



Tap extension with internal cooling, Type: 13



Order data

Order number	338450 13
GTIN	4045197603708
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 374/376: M22 – M24

for thread shank $\varnothing d_2$: 18 mm

Extension $\varnothing D_3$: 18 mm

Extension $\varnothing D_4$: 26 mm

Extension K_2 : 14.5 mm

Extension L_2 : 100 mm

Technical description

for square K_1	14.5 mm
for clamping length l_1	43 mm
Extension L_2	100 mm
Extension L_3	200 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M22 – M24

Extension $\varnothing D_3$	18 mm
Extension K_2	14.5 mm
Extension $\varnothing D_4$	26 mm
for thread shank $\varnothing d_2$	18 mm
Type of product	Tapping head accessories