



## Tap extension with internal cooling, Type: 13L



### Order data

Order number	338450 13L
GTIN	4045197603715
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 374/376: M22 – M24

for thread shank  $\varnothing d_2$ : 18 mm

Extension  $\varnothing D_3$ : 18 mm

Extension  $\varnothing D_4$ : 26 mm

Extension  $K_2$ : 14.5 mm

Extension  $L_2$ : 100 mm

### Technical description

Extension $L_2$	100 mm
Extension $K_2$	14.5 mm
Extension $\varnothing D_3$	18 mm
for thread shank $\varnothing d_2$	18 mm
Extension $\varnothing D_4$	26 mm

for square $K_1$	14.5 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M22 – M24
for clamping length $l_1$	43 mm
Extension $L_3$	330 mm
Type of product	Tapping head accessories