



Tap extension with internal cooling, Type: 2



Order data

Order number	338450 2
GTIN	4045197603432
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M3

for thread nominal $\varnothing d_1$ DIN 374/376: M4.5 – M5

for thread shank $\varnothing d_2$: 3.5 mm

Extension $\varnothing D_3$: 6 mm

Extension $\varnothing D_4$: 7.5 mm

Extension K_2 : 4.9 mm

Technical description

for thread nominal $\varnothing d_1$ DIN 374/376	M4.5 – M5
Extension $\varnothing D_3$	6 mm
for square K_1	2.7 mm
for thread shank $\varnothing d_2$	3.5 mm
Extension L_2	60 mm

Extension L ₃	130 mm
Extension K ₂	4.9 mm
Extension Ø D ₄	7.5 mm
for clamping length l ₁	23 mm
for thread nominal Ø d ₁ DIN 371	M3
Type of product	Tapping head accessories