



Tap extension with internal cooling, Type: 4L



Order data

Order number	338450 4L
GTIN	4045197603500
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M4.5 – M6

for thread nominal $\varnothing d_1$ DIN 374/376: M8

for thread shank $\varnothing d_2$: 6 mm

Extension $\varnothing D_3$: 7 mm

Extension $\varnothing D_4$: 12.1 mm

Extension K_2 : 5.5 mm

Technical description

Extension K_2	5.5 mm
for square K_1	4.9 mm
Extension L_2	70 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M8
for thread shank $\varnothing d_2$	6 mm

for thread nominal $\varnothing d_1$ DIN 371	M4.5 – M6
for clamping length l_1	26 mm
Extension L_3	230 mm
Extension $\varnothing D_3$	7 mm
Extension $\varnothing D_4$	12.1 mm
Type of product	Tapping head accessories