



Tap extension with internal cooling, Type: 5



Order data

Order number	338450 5
GTIN	4045197603524
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M7

for thread nominal $\varnothing d_1$ DIN 374/376: M9 – M10

for thread shank $\varnothing d_2$: 7 mm

Extension $\varnothing D_3$: 7 mm

Extension $\varnothing D_4$: 12.1 mm

Extension K_2 : 5.5 mm

Technical description

Extension L_2	60 mm
Extension $\varnothing D_4$	12.1 mm
Extension $\varnothing D_3$	7 mm
for thread shank $\varnothing d_2$	7 mm
for square K_1	5.5 mm

for clamping length l_1	26 mm
Extension K_2	5.5 mm
for thread nominal $\varnothing d_1$ DIN 371	M7
for thread nominal $\varnothing d_1$ DIN 374/376	M9 – M10
Extension L_3	130 mm
Type of product	Tapping head accessories