



Tap extension with internal cooling, Type: 6



Order data

Order number	338450 6
GTIN	4045197603548
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 371: M8

for thread nominal $\varnothing d_1$ DIN 374/376: M11

for thread shank $\varnothing d_2$: 8 mm

Extension $\varnothing D_3$: 8 mm

Extension $\varnothing D_4$: 13 mm

Extension K_2 : 6.2 mm

Technical description

for square K_1	6.2 mm
Extension K_2	6.2 mm
for clamping length l_1	30 mm
Extension $\varnothing D_4$	13 mm
for thread nominal $\varnothing d_1$ DIN 371	M8

for thread shank $\varnothing d_2$	8 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M11
Extension $\varnothing D_3$	8 mm
Extension L_2	60 mm
Extension L_3	130 mm
Type of product	Tapping head accessories