



Tap extension with internal cooling, Type: 9



Order data

Order number	338450 9
GTIN	4045197603623
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal $\varnothing d_1$ DIN 374/376: M14

for thread shank $\varnothing d_2$: 11 mm

Extension $\varnothing D_3$: 11 mm

Extension $\varnothing D_4$: 18 mm

Extension K_2 : 9 mm

Extension L_2 : 90 mm

Technical description

Extension $\varnothing D_3$	11 mm
Extension $\varnothing D_4$	18 mm
for thread shank $\varnothing d_2$	11 mm
for clamping length l_1	36 mm
Extension L_3	130 mm

for thread nominal \varnothing d ₁ DIN 374/376	M14
Extension L ₂	90 mm
Extension K ₂	9 mm
for square K ₁	9 mm
Type of product	Tapping head accessories