

**Garant**
**Tap extension with quick-release chuck, Type: 13**

**Order data**

Order number	338460 13
GTIN	4045197953209
Item class	31M

**Description**
**Version:**

- Long version.
- Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

**Advantage:**

- Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- Almost any combination of extensions available, due to the identical diameter  $D_3$  and drive square  $K_2$ .

**Application:**

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

**Suitable for :**

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

for thread nominal  $\varnothing d_1$  DIN 374/376: M22 – M24

for thread shank  $\varnothing d_2$ : 18 mm

Extension  $\varnothing D_3$ : 18 mm

Extension  $\varnothing D_4$ : 29 mm

Extension  $K_2$ : 14.5 mm

Extension  $L_2$ : 49 mm

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## Technical description

Extension $L_2$	49 mm
Extension $K_2$	14.5 mm
Extension $L_3$	149 mm
for thread shank $\varnothing d_2$	18 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M22 – M24
Extension $\varnothing D_3$	18 mm
Extension $\varnothing D_4$	29 mm
Type of product	Tapping head accessories