

Garant**Tap extension with quick-release chuck, Type: 2****Order data**

Order number	338460 2
GTIN	4045197953094
Item class	31M

Description**Version:**

- Long version.
- Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

Advantage:

- Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- Almost any combination of extensions available, due to the identical diameter D_3 and drive square K_2 .

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Suitable for :

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

for thread nominal $\varnothing d_1$ DIN 371: M3

for thread nominal $\varnothing d_1$ DIN 374/376: M4.5 – M5

for thread shank $\varnothing d_2$: 3.5 mm

Extension $\varnothing D_3$: 12 mm

Extension Ø D₄: 12 mm

Extension K₂: 9 mm

Technical description

for thread nominal Ø d ₁ DIN 374/376	M4.5 – M5
Extension Ø D ₃	12 mm
Extension Ø D ₄	12 mm
Extension L ₃	145 mm
Extension L ₂	45 mm
for thread nominal Ø d ₁ DIN 371	M3
Extension K ₂	9 mm
for thread shank Ø d ₂	3.5 mm
Type of product	Tapping head accessories