

Garant**Tap extension with quick-release chuck, Type: 5****Order data**

Order number	338460 5
GTIN	4045197953124
Item class	31M

Description**Version:**

- Long version.
- Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

Advantage:

- Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- Almost any combination of extensions available, due to the identical diameter D_3 and drive square K_2 .

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Suitable for :

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

for thread nominal $\varnothing d_1$ DIN 371: M7

for thread nominal $\varnothing d_1$ DIN 374/376: M9 – M10

for thread shank $\varnothing d_2$: 7 mm

Extension $\varnothing D_3$: 12 mm

Extension $\varnothing D_4$: 16 mm

Extension K_2 : 9 mm

Technical description

for thread shank $\varnothing d_2$	7 mm
Extension $\varnothing D_4$	16 mm
for thread nominal $\varnothing d_1$ DIN 371	M7
Extension K_2	9 mm
Extension L_3	145 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M9 – M10
Extension $\varnothing D_3$	12 mm
Extension L_2	45 mm
Type of product	Tapping head accessories