# Garant

Tap extension with quick-release chuck, Type: 6



# Order data

Order number	338460 6
GTIN	4045197953131
Item class	31M

## Description

#### Version:

- Long version.
- Torque transmission via the square shank.
- The leading end of the extension is fitted with a guick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

### Advantage:

- Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- Almost any combination of extensions available, due to the identical diameter D<sub>3</sub> and drive square K<sub>2</sub>.

### **Application:**

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

### Suitable for :

For mounting in quick-change tapping collets or ER tapping collets with a square drive. for thread nominal  $\emptyset$  d<sub>1</sub> DIN 371: M8

for thread nominal Ø d<sub>1</sub> DIN 374/376: M11

for thread shank  $\emptyset$  d<sub>2</sub>: 8 mm

Extension Ø D<sub>3</sub>: 12 mm

Extension Ø D<sub>4</sub>: 16 mm Extension K<sub>2</sub>: 9 mm

# **Technical description**

Extension $Ø D_4$	16 mm
for thread nominal Ø d <sub>1</sub> DIN 374/376	M11
Extension L <sub>2</sub>	45 mm
for thread shank $\emptyset$ d <sub>2</sub>	8 mm
Extension K <sub>2</sub>	9 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M8
Extension L <sub>3</sub>	145 mm
Extension $Ø D_3$	12 mm
Type of product	Tapping head accessories