

# Tap extension with quick-release chuck, Type: 7



## **Order data**

Order number	338460 7
GTIN	4045197953148
Item class	31M

### **Description**

#### **Version:**

- · Long version.
- Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

#### **Advantage:**

- · Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- · Almost any combination of extensions available, due to the identical diameter  $D_3$  and drive square  $K_2$ .

#### **Application:**

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Suitable for:

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

for thread nominal Ø d<sub>1</sub> DIN 371: M9

for thread nominal Ø d<sub>1</sub> DIN 374/376: M12

for thread shank Ø d₂: 9 mm

Extension Ø D₃: 12 mm



Extension  $\emptyset$  D<sub>4</sub>: 18 mm Extension K<sub>2</sub>: 9 mm

# **Technical description**

for thread shank Ø d <sub>2</sub>	9 mm
for thread nominal Ø d₁ DIN 371	M9
Extension K <sub>2</sub>	9 mm
for thread nominal Ø d <sub>1</sub> DIN 374/376	M12
Extension Ø D₃	12 mm
Extension L <sub>2</sub>	45 mm
Extension Ø D <sub>4</sub>	18 mm
Extension L <sub>3</sub>	145 mm
Type of product	Tapping head accessories