

# Tap extension with quick-release chuck, Type: 8



# **Order data**

| Order number | 338460 8      |
|--------------|---------------|
| GTIN         | 4045197953155 |
| Item class   | 31M           |

## **Description**

#### **Version:**

- · Long version.
- · Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

#### **Advantage:**

- · Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- · Almost any combination of extensions available, due to the identical diameter  $D_3$  and drive square  $K_2$ .

#### **Application:**

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

### **Suitable for:**

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

for thread nominal  $\emptyset$  d<sub>1</sub> DIN 371: M10

for thread shank  $\emptyset$  d<sub>2</sub>: 10 mm

Extension Ø D<sub>3</sub>: 12 mm Extension Ø D<sub>4</sub>: 18 mm



Extension K<sub>2</sub>: 9 mm Extension L<sub>2</sub>: 45 mm

# **Technical description**

| for thread nominal $\emptyset$ d <sub>1</sub> DIN 371 | M10                      |
|---|--------------------------|
| for thread shank Ø d <sub>2</sub>                     | 10 mm                    |
| Extension Ø D <sub>4</sub>                            | 18 mm                    |
| Extension K <sub>2</sub>                              | 9 mm                     |
| Extension L <sub>2</sub>                              | 45 mm                    |
| Extension Ø D <sub>3</sub>                            | 12 mm                    |
| Extension L <sub>3</sub>                              | 145 mm                   |
| Type of product                                       | Tapping head accessories |