

Garant
Centring vice, Jaw width A: 120 mm

Order data

Order number	360130 120
GTIN	4045197680891
Item class	310

Description
Version:

Centring vice for flexible applications.

- **Absolute operational reliability thanks to enclosure.**
- **High repetition accuracy 0.02 mm.**
- **Variable central alignment ± 0.02 mm.**
- **User-friendly design, versatile range of jaws.**
- **Functional faces hardened.**
- **Sturdy design of tool steel, surface protection by brief exposure nitriding.**

Advantage:

- **Flexible lightweight.**
- **Multi-functional use.**

Clamping rail (80 mm or 120 mm, extension base or clamping pots ($\varnothing 90$ for size 80 and $\varnothing 120$ or 138 for size 120: pre-prepared connection hole).

Application:

Ideal for 5-face machining, perfect for clamping blank parts. Extremely versatile, wide range of applications: Pallet and automated systems, multiple clamping for instance on clamping rails, individual clamping on extension bases or directly on the machine.

Supplied with:

Socket insert No. 642700 E12.

Optional extras:

For clamping jaw variants see No. 360135 to 360148.

Extension base; No.360152 or 360154, centring/adaptor plate No. 360132 is required to mount the centring vice on the clamping pots (spare parts list), special clamping studs 360131 (for 360130).

Clamping force up to maximum: 25.5 kN

Torque: 60 Nm

Weight: 5.1 kg

Stroke: 25 mm

Jaw width A: 120 mm

Length: 130 mm

Technical description

Weight	5.1 kg
Torque	60 Nm
Clamping force up to maximum	25.5 kN
Width	120 mm
Length	130 mm
Jaw width A	120 mm
Stroke	25 mm
Height	51 mm
Type of product	Machine vice

Accessories

Pair of soft top jaws for type 120	360145 120
Pair of gripp top jaws for type 120	360141 120
Extension base for centring vice for type 120	360152 120
Clamping stud for centring vice Type 18M12/138	360131 18M12/138
Pair of carbide top jaws for type 120	360138 120
Pair of Vee jaws for type 120	360148 120
Pair of carbide top jaws for type 120	360136 120
Pair of carbide top jaws for type 120	360137 120
Pair of gripp top jaws for type 120	360143 120

Clamping stud for centring vice Type 18M12/120	360131 18M12/120
Pair of gripp top jaws for type 120	360142 120
Pair of gripp top jaws for type 120	360140 120
Clamping stud for centring vice Type 14M12/90	360131 14M12/90
Pair of carbide top jaws for type 120	360135 120
Centring/adapter plate Type T2	360132 T2
Centring/adapter plate Type T1	360132 T1
Pair of soft top jaws for type 120	360146 120