



## NC high-pressure vice, Type: 130



### Order data

Order number	360535 130
GTIN	4045197772947
Item class	32P

### Description

#### Version:

Sturdy base body of spheroidal cast iron, slides and base area hardened and ground. Fully enclosed spindle, spindle chamber enclosed with seals. Maximum clamping pressure reproducible using integral fixed stop.

- **Flatness of the base body  $\leq 0.01$  mm.**
- **With mechanical power intensifier, clamping pressure pre-selectable in 5 steps.**
- **Tapped holes in the side for workpiece backstops.**

#### Application:

Versatile clamping unit for machining centres.

#### Supplied with:

2 stepped jaws, 1 crank handle AF 14, 1 hexagon L-wrench and 4 table clamps.

#### Note:

Alignment dimensions not compatible with those of other manufacturers.

Clamping force up to maximum: 50 kN

Weight: 40 kg

Overall length L: 516 mm

Base body length a: 410 mm

Base body width B: 131 mm

Clamping range b: 0 - 256 mm

### Technical description

t	79 mm
Clamping range d	66 - 315 mm

Weight	40 kg
r	111 mm
Colour code for suitable accessories	NC-HOLEX
Clamping range b	0 - 256 mm
Longitudinal slot l H7	20 mm
Base body length a	410 mm
Clamping force up to maximum	50 kN
Cross-slot n H7	20 mm
Base body height c	95 mm
Jaw height h	52 mm
m	139 mm
Overall length L	516 mm
Base body width B	131 mm
Type of product	Machine vice

## Accessories

Stepped jaw movable Type 130	360536 130
Stepped jaw fixed Type 130	360537 130
Set of clamps 2 pieces for jaw width 130 mm	360543 130
Crank for jaw width 130 mm	360542 130
Pair of clamping jaws with stepped upper edge 5 mm × 5 mm for jaw width 130 mm	360541 130
Prismatic jaw (piece) for jaw width 130 mm	360539 130
Pair of clamping jaws with serrated faces for jaw width 130 mm	360538 130
Spare spindle complete for type 130	360532 130
Spindle nut for type 130	360533 130
Spindle for type 130	360534 130