



NC high pressure vice Duo, Type: 90



Order data

Order number	360600 90
GTIN	4250364400619
Item class	34A

Description

Version:

Particularly rigid body made of spheroidal graphite iron, ground on top and bottom faces.

Pairing accuracy 0.02 mm.

Function:

Insert first piece at **clamping position I** and turn the crank until movable jaw touches the component, then insert second part at **clamping position II** and continue to turn the crank all the way to the stop.

Application:

- **For horizontal use.**
- **Clamping of 2 identical parts, dimensional differences (± 3 mm).**

Supplied with:

4 stepped jaws, 1 crank handle, 4 steplessly adjustable clamps, and 2 hexagon L-wrenches.

Optional extras:

Clamping stud No. 360025.

Note:

- **Overall length L remains unchanged (reduced risk of collisions).**
- **For accessories see No. 360530; 360570 and No. 361400; 361440; 361660 – 361970.**
- **Always clamp 2 workpieces!**
- **With 25H6 M10 holes at 200 mm pitch for zero-point clamping systems.**

Version: Zero-point clamping system

Clamping force up to maximum: 28 kN

Weight: 24 kg

Overall length L: 482 mm

Base body length a: 400 mm

Clamping range b: 0 - 64 mm

Base body height c -0.02: 80 mm

Technical description

Clamping range d	56 - 120 mm
Jaw height h ₁	34 mm
Clamping force up to maximum	28 kN
Jaw height h ₂	8 mm
Clamping range b	0 - 64 mm
Type	90
Colour code for suitable accessories	Duo
Base body length a	400 mm
Overall length L	482 mm
Tenon slots	20 mm
Weight	24 kg
Base body height c -0.02	80 mm
Series	Duo
Tenon slot tolerance	H7
Version	Zero-point clamping system
Type of product	Machine vice

Accessories

Workpiece back-stop 3-dimensional Type 300	360430 300
Workpiece back-stop 3-dimensional Type 150	360430 150
Component backstop	360555
Stepped jaw movable for type 125	360468 125