



## NC high pressure vice Duo Plus, Type: 125



### Order data

Order number	360605 125
GTIN	4250364402262
Item class	34A

### Description

#### Version:

Rigid base body made of GGG60, slides induction hardened and ground.

#### Function:

Place and secure the first and second component to the mobile jaws. If the crank is turned past the engagement point, the clutch disengages. The pressure spindle activates the mechanical power intensifier.

#### Application:

- **For horizontal use.**
- **Capable of clamping 2 different workpieces or clamping 2 identical parts. Dimensional differences  $\pm 2.5$  mm (workpiece 1 to workpiece 2).**
- **Conventional and gripper clamping using carrier jaws or a combination of the two.**
- **Capable of clamping 2 different workpieces or clamping 2 identical parts. Size differences  $\pm 2.5$  mm.**

#### Supplied with:

4 steplessly adjustable clamps, 3 hexagon L-wrenches, 1 socket 14 AF.

#### Optional extras:

Clamping jaws No. 361400 – 361440, 361600, 361660.

Parallel inserts No. 361950, 361960, 361970.

Gripp set No. 361345.

Torque wrench No. 656050 size 60.

#### Note:

- **Overall length L remains unchanged (reduced risk of collisions).**
- **For accessories see No. 360530; 360570 and No. 361400; 361440; 361600 – 361970.**
- **Always clamp 2 workpieces!**

Clamping force up to maximum: 40 kN

Torque: 40 Nm

Weight: 40 kg  
 Overall length L: 633 mm  
 Base body length a: 530 mm  
 Base body width B: 126 mm

## Technical description

Longitudinal slot	20 mm
Base body width B	126 mm
m	255.2 mm
Weight	40 kg
Overall length L	633 mm
Colour code for suitable accessories	Duo Plus
Type	125
Base body length a	530 mm
Cross-slot	20 mm
Spindle overhang range o	0 - 15 mm
s	43.2 mm
F	443 mm
g	24 mm
Base body height c	100 mm
Torque	40 Nm
Clamping force up to maximum	40 kN
Series	Duo Plus
Type of product	Machine vice

## Accessories

Component backstop	360555
Workpiece back-stop 3-dimensional Type 300	360430 300
Stepped jaw movable for type 125	360468 125

Workpiece back-stop 3-dimensional Type 150

360430 150