



NC high pressure vice Centro Gripp, Type: 125



Order data

Order number	361180 125
GTIN	4250364402125
Item class	34A

Description

Version:

Feature: Enclosed spindle, high swarf protection, minimal cleaning requirement.
Guide track induction hardened, top and bottom faces ground.

With 25H6 M10 holes for zero point clamping system, pitch 200 mm.

Function:

- Spindle with integral power intensifier.
- Clamping with adjustable torque wrench (18 – max. 70 Nm).
- Clamping centre adjustable.
- Repetition accuracy $\pm 1/100$ mm for angular workpieces.

Application:

In conjunction with various jaws it can be used for conventional clamping, clamping of smooth-faced workpieces, and grip clamping.

Supplied with:

Hexagon L-wrench size 8, hexagon L-wrench size 6, hexagon socket 20AF-1/2 inch, 6 screws, 2 ring spanners 20AF.

Optional extras:

- Gripp inserts No. 361238 – 361250 and No. 361160.
- Torque wrench No. 656050 size 120.
- Extension base No. 361230 size 125.
- Stepped jaws No. 361215.
- Carrier jaw, pivoting, No. 361207 size 125.
- Carrier jaw Uni-Gripp set, pivoting, No. 361209 size 125.
- Jaw No. 361222 size 125 and No. 361227 size 125.

- **Universal gripp set No. 361345 size 125.**
- **Pull-down jaws No. 361229 size 125.**
- **Prismatic jaw No. 361185 size 125.**
- **Jaw blank No. 361186 size 125.**
- **Gripp jaw No. 361218.**
- **Pair of parallel inserts No. 361223 size 125.**
- **Clamping studs No. 360025 size 25M10 and size 25M10/138.**
- **Quick-change system for jaws No. 362635 size 1.**

Version: Zero point clamping system

Clamping force up to maximum: 40 kN

Torque: 70 Nm

Weight: 19.5 kg

Jaw width A: 112 mm

L: 329 mm

B: 154 mm

Technical description

Colour code for suitable accessories	Centro Gripp
Weight	19.5 kg
Travel distance v	46 mm
Clamping force up to maximum	40 kN
Longitudinal slot l H8	30 mm
Cross-slot n H7	20 mm
f	21 mm
x	127 mm
Jaw width A	112 mm
B	154 mm
y	200 mm
Torque	70 Nm
Base body height c	100 mm
i	129 mm
i	130 mm
L	329 mm
Type	125

Ø t	13 mm
Version	Zero point clamping system
Series	Centro Gripp
Type of product	Machine vice

Accessories

Carrier jaw for gripp inserts, for T-Rex / Centro Gripp pivoting for type 125	361207 125
Stepped jaw coated , for T-Rex / Centro Gripp movable for type 125	361215 125
Gripp insert height 5.5 mm round Type	361250
Jaw 20 mm, for T-Rex / for Centro Gripp movable for type 125	361227 125
Workpiece back-stop 3-dimensional Type 300	360430 300
Universal gripp set (case with 4 units) for type 125	361345 125
Workpiece back-stop 3-dimensional Type 125	360435 125
Gripp insert with 2 spikes, height 3.7 – 5.2 mm Type	361238
Extension base for type 125	361230 125
Jaw blank for Centro Gripp for type 125	361186 125
Vee gripp insert for type 125	361350 125
Component backstop	360555
Jaw 64 mm, for T-Rex / for Centro Gripp movable for type 125	361222 125
Universal pull-down jaw, for T-Rex / Centro Gripp movable for type 125	361229 125
Carrier jaw Uni-Gripp set, for T-Rex / Centro Gripp pivoting for type 125	361209 125
Vee jaw for Centro Gripp for type 125	361185 125
Gripp jaw, for T-Rex / Centro Gripp movable for type 125	361218 125
Workpiece back-stop 3-dimensional Type 150	360430 150

Gripp insert with 4 spikes height 3.7 - 5.2 mm Type	361241
Pair of parallels Click system for type 125	361223 125
Clamping insert with coating, height 5.2 – 6.7 mm smooth Type	361245
Gripp insert carbide height 7.1 - 8.6 mm Type	361242
Gripp jaw, for T-Rex / Centro Gripp movable for type 64	361218 64
Gripp insert with 2 spikes, height 5.2 – 6.7 mm Type	361240