



5-axis vice TeleCentric, Type: 70M



Order data

Order number	361255 70M
GTIN	4250364403047
Item class	34A

Description

Version:

- **Optimum for use on 5-axis machining centres.**
- **Conventional clamping and gripper clamping can be performed.**
- **Telescopic spindles and obstructive contours remain unchanged.**
- **Simple centre-reference programming with no displacement of the zero point.**
- **Accessibility of the workpiece irrespective of the clamping span.**
- **Symmetrical design = workpiece remains central and parallel - the dimensions of the material are distributed symmetrically.**
- **Thanks to the quick-release fastening, pairs of jaws can be changed within 10 seconds.**
- **Constant clamping force thanks to the low-maintenance telescopic spindle.**
- **Supplied as standard with 25H6 M10 mounting holes for zero-point clamping system with 200 mm reference module.**
- **Integral scaled ring for fine adjustment of the centre position.**
- **Clamping force 30 kN at 45 Nm linear.**

Supplied with:

Mounting plate for transport, hand crank, Quick Start guide.

Optional extras:

Torque wrench No. 656050 size 120, hexagon screwdriver bit No. 643330 size 14, top jaws No. 361258 – 361264, clamp No. 360750 size 125/160, alignment and fixing set No. 360530, clamping stud No. 360025 size 25M10 or 25M10/138.

Version: Zero-point clamping system

Clamping range S1: 49 - 150 mm

Clamping range S2: 99 - 200 mm
 Length L: 351 mm
 Base body height c: 168.9 mm
 Width B: 94 mm
 Slot width n H7: 20 mm

Technical description

Base body height c	168.9 mm
Clamping force up to maximum	30 kN
Weight	19.5 kg
Colour code for suitable accessories	TeleCentric
Width across flats	14 mm
Clamping range S1	49 - 150 mm
Clamping range S2	99 - 200 mm
maximum torque	45 Nm
Width B	94 mm
Height h	27.1 mm
Length L	351 mm
Slot width n H7	20 mm
Series	TeleCentric
Version	Zero-point clamping system
Type of product	Machine vice

Accessories

Alignment and fixing set Table T-slot size 20 mm	360530 20
ZeroClamp clamping stud with internal thread Type 25M10/138	360025 25M10/138
Top jaw prisma Type P	361264 P
Alignment and fixing set Table T-slot size 14 mm	360530 14
Alignment and fixing set Table T-slot size 16 mm	360530 16

Alignment and fixing set Table T-slot size 22 mm	360530 22
Alignment and fixing set Table T-slot size 12 mm	360530 12
Torque wrench with reversible ratchet maximum torque 120 Nm	656050 120
Hexagon screwdriver bit 1/2 inch, long Hexagon 14 mm	643330 14
ZeroClamp clamping stud with internal thread Type 25M10	360025 25M10
Top jaw gripp Type 70	361258 70
Clamp set 2 pieces for jaw width 125/160 mm	360750 125/160
Alignment and fixing set Table T-slot size 18 mm	360530 18
Top jaw smooth Type 70	361260 70
Hexagon screwdriver bit 1/2 inch, long Hexagon 14 mm	643329 14