



High-pressure vice without swivel base, Jaw width: 135 mm



Order data

Order number	362075 135
GTIN	2050001760852
Item class	32E

Description

Version:

- **Base body and movable upper sliding blocks made of spheroidal graphite iron GGG 60, slides hardened and ground.**
- **Mechanical power intensifier with precise clamping force pre-selection.**
- **Maintenance-free and fully enclosed high-pressure spindle.**
- **As standard with hardened and ground smooth clamping jaws.**
- **Base plate with longitudinal and cross slots provides for quick and precise alignment of the vice in longitudinal and transverse directions.**

Callout:

Exchangeable jaws.

Quick adjustment of the clamping range.

Pre-setting of the clamping pressure.

Application:

For vibration-free, reliable clamping under high cutting and feed rate forces. Quick clamping by hand crank.

Supplied with:

1 pair grooved jaws (rear face smooth), hand crank.

Optional extras:

Replacement jaws No. 362076; 362077; 362079, swivel base No. 362073.

Clamping range b I: 0 - 72 mm

Clamping range b II: 69 - 147 mm

Clamping range b III: 144 - 220 mm

Clamping force: 40 kN

Weight: 39 kg

Base body height c: 112 mm

Technical description

Clamping force	40 kN
Support height G ± 0.02	72,5 mm
Clamping range b I	0 - 72 mm
H	70 mm
Jaw height C	39.6 mm
Colour code for suitable accessories	High press. vices
Weight	39 kg
Clamping range b III	144 - 220 mm
Base body height c	112 mm
Clamping range b II	69 - 147 mm
L ₄	461 - 679 mm
Jaw width	135 mm
Type of product	Machine vice

Accessories

Jaw with longitudinal grooves, other face smooth for jaw width 135 mm	362076 135
Jaw with fine serrations, other face with longitudinal grooves for jaw width 135 mm	362077 135
Jaw with Vees, other face with longitudinal grooves for jaw width 135 mm	362079 135
Swivel base for vice for jaw width 135 mm	362073 135