

**HALDER****Centring clamping element with clamping segments, Type: 1****Order data**

Order number	370017 1
GTIN	4030618238720
Item class	37K

**Description****Advantage:**

- **Precise self-centring with an accuracy of  $\pm 0.025$  mm.**
- **The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.**
- **Large adjustment range even at low overall height.**
- **Can be bolted on from above or below.**

**Application:**

For centring and clamping components with a location bore.

**Material:**

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

$D_{\min}$ : 14.5 mm

$D_{\max}$ : 18.5 mm

$d_3$  f7: 12 mm

$\varnothing d_4$ : M4 mm

$h_2$ : 9.1 mm

$h_4$ : 5.5 mm

**Technical description**

$D_{\max}$	18.5 mm
$h_2$	9.1 mm
Clamping force	3.5 kN
$\varnothing d_4$	M4 mm
$D_{\min}$	14.5 mm
$h_4$	5.5 mm
$d_3 f7$	12 mm
$h_5$	19.7 mm
Type of product	Jig clamping system