A HALDER

Centring clamping element with clamping segments, Type: 3



Order data

Order number	370017 3
GTIN	4030618238744
Item class	37K

Description

Advantage:

- · Precise self-centring with an accuracy of ± 0.025 mm.
- The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.
- · Large adjustment range even at low overall height.
- · Can be bolted on from above or below.

Application:

For centring and clamping components with a location bore.

Material:

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

 D_{min} : 22.5 mm

D_{max}: 26.5 mm

d₃ f7: 20 mm

Ø d₄: M6 mm

h₂: 15.1 mm

h₄: 6 mm

Technical description

$\emptyset d_4$	M6 mm
D_{max}	26.5 mm
Clamping force	5 kN
h_4	6 mm
h_2	15.1 mm
D_{min}	22.5 mm
d_3 f7	20 mm
h ₅	29.1 mm
Type of product	Jig clamping system