

**HALDER****Centring clamping element with clamping segments, Type: 9****Order data**

Order number	370017 9
GTIN	4030618238805
Item class	37K

**Description****Advantage:**

- **Precise self-centring with an accuracy of  $\pm 0.025$  mm.**
- **The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.**
- **Large adjustment range even at low overall height.**
- **Can be bolted on from above or below.**

**Application:**

For centring and clamping components with a location bore.

**Material:**

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

$D_{\min}$ : 70.5 mm

$D_{\max}$ : 86.5 mm

$d_3$  f7: 60 mm

$\varnothing d_4$ : M12 mm

$h_2$ : 28.3 mm

$h_4$ : 10 mm

**Technical description**

$\varnothing d_4$	M12 mm
$h_2$	28.3 mm
$D_{min}$	70.5 mm
$D_{max}$	86.5 mm
Clamping force	10 kN
$h_4$	10 mm
$d_3 f7$	60 mm
$h_5$	63 mm
Type of product	Jig clamping system