

Centring clamping element with clamping balls, Type: 1



Order data

Order number	370018 1
GTIN	4030618238898
Item class	37К

Description

Advantage:

 \cdot Precise self-centring with an accuracy of ± 0.025 mm.

• The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.

- · Large adjustment range even at low overall height.
- $\cdot\,$ Can be bolted on from above or below.

Application:

For centring and clamping components with a location bore.

Material:

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

D_{min}: 14.5 mm D_{max}: 18.5 mm d₃ f7: 12 mm

Ø d₄: M4 mm

h₂: 9.1 mm

h₄: 5.5 mm

Technical description

Data sheet

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h ₂	9.1 mm
h₄	5.5 mm
D _{max}	18.5 mm
Clamping force	3.5 kN
D _{min}	14.5 mm
Ø d ₄ d ₃ f7	M4 mm
d ₃ f7	12 mm
h₅	19.7 mm
Type of product	Jig clamping system