

Centring clamping element with clamping balls, Type: 4



Order data

Order number	370018 4
GTIN	4030618238928
Item class	37К

Description

Advantage:

 \cdot Precise self-centring with an accuracy of ± 0.025 mm.

• The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.

- · Large adjustment range even at low overall height.
- $\cdot\,$ Can be bolted on from above or below.

Application:

For centring and clamping components with a location bore.

Material:

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

 D_{min} : 26.5 mm D_{max} : 30.5 mm d_3 f7: 20 mm \emptyset d_4 : M6 mm h_2 : 15.1 mm

h₄: 6 mm

Technical description

Data sheet

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h₄	6 mm
h ₂	15.1 mm
D _{max}	30.5 mm
D _{min}	26.5 mm
Clamping force	5 kN
$arnothing d_4$	M6 mm
d ₃ f7	20 mm
h₅	29.1 mm
Type of product	Jig clamping system