### 

Centring clamping element with clamping balls, Type: 4



# Order data

Order number	370018 4
GTIN	4030618238928
Item class	37К

## Description

#### Advantage:

 $\cdot$  Precise self-centring with an accuracy of ± 0.025 mm.

• The clamping elements allow components with rough or machined surfaces to be positively centred and pulled down at the seating point.

- · Large adjustment range even at low overall height.
- $\cdot\,$  Can be bolted on from above or below.

#### **Application:**

For centring and clamping components with a location bore.

#### Material:

Base of tool steel, hardened, burnished. Clamping elements of stainless steel 1.4112, hardened and ground.

 $D_{min}$ : 26.5 mm  $D_{max}$ : 30.5 mm  $d_3$  f7: 20 mm  $\emptyset$   $d_4$ : M6 mm  $h_2$ : 15.1 mm

h₄: 6 mm

# **Technical description**

# Data sheet

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h₄	6 mm
h <sub>2</sub>	15.1 mm
D <sub>max</sub>	30.5 mm
D <sub>min</sub>	26.5 mm
Clamping force	5 kN
$arnothing d_4$	M6 mm
d <sub>3</sub> f7	20 mm
h₅	29.1 mm
Type of product	Jig clamping system