



Flat clamp, Slot width a: 28 mm



Order data

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| Order number | 375115 28 |
| GTIN | 4020772374211 |
| Item class | 35A |

Description

Version:

Low design, position the flat clamp on the workpiece. Then tighten the securing screws for the machine table. The workpiece is clamped by turning the clamping screw.

Application:

For lateral clamping of especially thin components, in order to perform complete machining operations without interference contours. Can be used both horizontally and vertically.

Material:

Hardened steel, burnished finish.

Thread G: M20

Clamping force F_1 horizontal: 30 kN

Clamping force F_2 vertical: 15 kN

Minimum height h_1 : 22 mm

Maximum height h_2 : 36 mm

Intermediate height H_1 : 22 mm

Technical description

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|---------------------------------|-------|
| Clamping force F_2 vertical | 15 kN |
| Clamping force F_1 horizontal | 30 kN |
| Slot width a | 28 mm |
| Maximum height h_2 | 36 mm |
| Minimum height h_1 | 22 mm |

| | |
|------------------------------------|-------------|
| Intermediate height H _i | 22 mm |
| Thread G | M20 |
| Length L | 152 mm |
| Width B | 62 mm |
| Type | 6496 |
| Type of product | Side clamps |