

Permanent magnet, transverse pole distribution, Length L: 280 mm



Order data

Order number	380040 280
GTIN	4045197781765
Item class	310

Description

Version:

- · Alu casing for mounting on top or for incorporation.
- · Stop strips on 3 sides.
- · 2 switch points.
- · Milled-in grip handle.
- 4 ZeroClamp holes provided at 200 pitch.
- · Lamellae made of 3 mm brass / 12 mm steel.

2 switch points for two magnetic fields;

For large workpieces that must be clamped across the entire magnetic field, both switch points must be switched on.

Advantage:

Two workpieces can be clamped on a single pallet (using 2 switch points).

Application:

For clamping medium-sized to large workpieces for grinding, milling and spark erosion.

Supplied with:

Hexagon socket.

Note:

Suitable GARANT ZeroClamp clamping stud 360025 18M16 or 18M16/138.

The pallets are secured by ZeroClamp clamping studs or by stepless adjustable clamps securing the machine clamping slots directly to the machine table.

Width B: 280 mm Height H: 68.5 mm Dimension D: 220 mm Magnetic field height: 6 mm



Grinding allowance in pole area: 6 mm Weight: 29 kg

Technical description

Nominal clamping force	130 N/cm ²
Weight	29 kg
Grinding allowance in pole area	6 mm
Pole area length	280 mm
Magnetic field height	6 mm
Dimension D	220 mm
Width B	280 mm
Height H	68.5 mm
Type of product	Magnetic clamping plate