



## Permanent magnetic circular chuck, with radial pole distribution, Chuck Ø: 250 mm



### Order data

Order number	380810 250
GTIN	4045197310934
Item class	33S

### Description

#### Version:

- **Neodymium magnet system for strong clamping force.**
- **Concentric grooves to assist component alignment.**
- **Centre is magnetically inactive, so that the plate can be bored through.**

ON-OFF control by hand-operated lever.

#### Application:

- **For grinding and turning.**
- **Particularly suitable for clamping annular components, due to radial pole distribution.**
- **For round and annular workpieces**

Height: 70 mm

Height tolerance: +0,5 / -2 mm

Ø non-magnetic core: 30 mm

maximum boring-out Ø: 50 mm

Pitch circle Ø: 140 / 220 mm

Thread Ø: 8xM6

### Technical description

Chuck Ø	250 mm
Weight	20 kg
Height tolerance	+0,5 / -2 mm
maximum boring-out Ø	50 mm
Centre Ø	80 mm
Centring hole depth	5 mm
Ø non-magnetic core	30 mm
Thread Ø	8×M6
Pitch circle Ø	140 / 220 mm
Nominal clamping force	135 N/cm <sup>2</sup>
Height	70 mm
Type of product	Magnetic clamping chuck