

Indicating snap gauge, Measuring range: 0-25 mm



Order data

Order number	424900 0-25
GTIN	4059192017590
Item class	43A

Description

Version:

Powerful, forged steel frame with thermal insulation. Anvils made of stainless, hardened steel. Anvil spring mounted, can be pulled back by a lever to insert the component. Anvil adjustable over the measuring range by rack and knurled screw. Setting by gauge blocks. Adjustable centring back-stop for setting component centre. **Constant measuring force** ensured by built-in measuring force spring. Can be used with all dial indicators (not included in the price) with 8 mm clamping shank. Dial comparators No. 434674 sizes 25/0.5 and 50/1 or No. 434670 are preferred.

Out-of-tolerance component values can be read numerically on the dial indicator.

With carbide-tipped measuring faces. For cylindrical parts such as shafts, bolts, and shanks, for measuring thickness and length.

Supplied with:

Without dial indicator, with a wooden box.

Optional extras:

Setting standards for dial comparators No. 434670 and 434674. Cast micrometer stand, holder for dial comparator for straight-line transmission of the measurement movement, anvils.

Calibration: M5

Plane parallelism of measuring faces: 1 µm

Flatness of measuring faces: 0.2 µm

Contact point travel: 2 mm

Gauging force: 7.5 N Measuring face Ø: 8 mm

Technical description

Measuring face Ø	8 mm
Gauging force	7.5 N
Measuring range	0 - 25 mm
Plane parallelism of measuring faces	1 μm
Contact point travel	2 mm
Flatness of measuring faces	0.2 μm
Standard	Manufacturer's standard
Measurement technology	analogue
Packaging	sturdy box
Calibration	M5
Type of product	Indicating snap gauge

Services

Calibration Adjustable snap gauge	018530
Labelling laser-etched Type	018940
200	028740 200
100	028750 100
Calibration Adjustable snap gauge Type RL	028730 RL

Accessories

Precision dial comparator \pm measuring range / reading 50/1 μ m	434674 50/1
Inductive precision comparator Extramess Type 2100	434670 2100
Precision dial comparator \pm measuring range / reading 25/0,5 μ m	434674 25/0,5
Inductive precision comparator Extramess Type 2000	434670 2000
Precision dial comparator \pm measuring range / reading 1500/50 μ m	434674 1500/50

Precision dial comparator \pm measuring range / reading 250/10 μm	434674 250/10
Inductive precision comparator Extramess Type 2001	434670 2001
Precision dial comparator \pm measuring range / reading 130/5 μm	434674 130/5