#### Mahr

### Indicating snap gauge, Measuring range: 25-60 mm



## Order data

Order number	424900 25-60
GTIN	4059192017606
Item class	43A

#### Description

#### Version:

Powerful, forged steel frame with thermal insulation. Anvils made of stainless, hardened steel. Anvil spring mounted, can be pulled back by a lever to insert the component. Anvil adjustable over the measuring range by rack and knurled screw. Setting by gauge blocks. Adjustable centring back-stop for setting component centre. **Constant measuring force** ensured by built-in measuring force spring. Can be used with all dial indicators (not included in the price) with 8 mm clamping shank. Dial comparators No. 434674 sizes 25/0.5 and 50/1 or No. 434670 are preferred. **Out-of-tolerance component values can be read numerically on the dial indicator.** With carbide-tipped measuring faces. For cylindrical parts such as shafts, bolts, and shanks, for

With carbide-tipped measuring faces. For cylindrical parts such as shafts, bolts, and shanks, for measuring thickness and length.

#### Supplied with:

Without dial indicator, with a wooden box.

#### **Optional extras:**

Setting standards for dial comparators No. 434670 and 434674. Cast micrometer stand, holder for dial comparator for straight-line transmission of the measurement movement, anvils. Calibration: M5

Plane parallelism of measuring faces: 2 µm

Flatness of measuring faces: 0.2  $\mu m$ 

Contact point travel: 2 mm

Gauging force: 7.5 N

Measuring face Ø: 9 mm

# **Technical description**

Flatness of measuring faces	0.2 μm
Measuring face Ø	9 mm
Plane parallelism of measuring faces	2 µm
Contact point travel	2 mm
Gauging force	7.5 N
Measuring range	25 - 60 mm
Standard	Manufacturer's standard
Measurement technology	analogue
Packaging	sturdy box
Calibration	M5
Type of product	Indicating snap gauge

# Services

Calibration Adjustable snap gauge	018530
Labelling laser-etched Type	018940
100	028750 100
200	028740 200
Calibration Adjustable snap gauge Type RL	028730 RL

## Accessories

Inductive precision comparator Extramess Type 2001	434670 2001
Precision dial comparator $\pm$ measuring range / reading 1500/50 $\mu m$	434674 1500/50
Precision dial comparator $\pm$ measuring range / reading 250/10 $\mu m$	434674 250/10
Inductive precision comparator Extramess Type 2100	434670 2100
Inductive precision comparator Extramess Type 2000	434670 2000
	434674 25/0,5

Precision dial comparator ± measuring range / reading 434674 130/5	Precision dial comparator $\pm$ measuring range / reading 25/0,5 $\mu$ m	
	130/5 μm Precision dial comparator ± measuring range / reading	434674 130/5
		434674 50/1
Precision dial comparator ± measuring range / reading 50/1 µm 434674 50/1	50/ i pin	