



Bore plug gauge standard OD, Sleeve Ø D: 80-100 mm



Order data

Order number	435154 80-100
GTIN	2050001677112
Item class	46D

Description

IMPORTANT: item is configurable

Tolerance zone: A; B; C; CD; D; E; EF; F; FG; FG; G; H; J; JS; K; M; N; P; R; S; T; U; V; Z; ZA; ZB; ZC; ZC

Quality: 10 mm; 11 mm; 12 mm; 13 mm; 6 mm; 7 mm; 8 mm; 9 mm

Nominal size: 80 - 100 mm, Intervall: 0,001

Version:

OD bore plug gauges are mechanical two-point dial bore plug gauges for highest requirements. Hardened gauging sleeve. For bores of 2.5 – 100 mm. Centring by the gauging sleeve prevents tilt errors and therefore ensures maximum precision irrespective of the user. No need to seek the return point. Dial indicators with shank Ø 8 h6 can be used as displays.

- **Repetition accuracy 1 µm.**
- **Robust and reliable.**
- **Minimum measuring time with maximum measuring reliability.**
- **Thread connection bore gauge/ holder M10×1.**

Application:

For bores of 2.5 – 100 mm. For quality assurance in series production, manual or automatic measuring.

Supplied with:

Gauging sleeve with two radially movable 180° offset carbide measuring bars.

Optional extras:

Precision dial comparator No. 434674, inductive precision dial comparator No. 434670, dial indicator with anticlockwise scale 434807 size 10, digital dial indicator 434322, holder for plug

gauges No. 435160, setting rings No. 484030. Measuring depth extensions, angle pieces and depth stops on request.

Note:

When ordering, please state **additionally** the exact bore tolerances, for example:

No. 435154 size 6–12 **10H7**,

No. 435154 size 6–12 **10 + 0.15 / – 0.01**,

No. 435154 size 6–12 **9.990 / 10.15**.

When using precision dial indicators, an additional extension No. 434920 size 10 or probe No. 434900 size 16 is required.

- **Plug gauges for large bores (up to Ø 200), recesses, grooves, also in 3-point version available on request.**
- **Tolerance range 10 µm or fine fit quality 5 and finer on request.**
- **Measuring range > 0.2 mm on request.**
- **Measuring contacts also available in ruby, ceramic and hard chrome plated.**

Calibration: C4

Repetition accuracy: 1 µm

Nominal size: 80 - 100 mm

Sleeve dimension H: 33 mm

Face dimension h: 4 mm

Gauging force: 2 N

Technical description

Repetition accuracy	1 µm
Gauging force	2 N
Sleeve dimension H	33 mm
Face dimension h	4 mm
Tolerance zone	FG
Tolerance zone	U
Tolerance zone	V
Tolerance zone	T
Tolerance zone	B
Tolerance zone	S
Tolerance zone	P
Tolerance zone	R
Tolerance zone	N
Tolerance zone	K

Tolerance zone	M
Tolerance zone	JS
Tolerance zone	J
Tolerance zone	H
Tolerance zone	A
Tolerance zone	G
Tolerance zone	FG
Tolerance zone	F
Tolerance zone	EF
Tolerance zone	D
Tolerance zone	E
Tolerance zone	CD
Tolerance zone	C
Tolerance zone	ZC
Tolerance zone	ZB
Tolerance zone	Z
Tolerance zone	ZA
Tolerance zone	ZC
Quality	6 mm
Quality	13 mm
Quality	9 mm
Quality	12 mm
Quality	7 mm
Quality	10 mm
Quality	11 mm
Quality	8 mm
Nominal size	80 - 100 mm
Calibration	C4
Type of product	Bore gauge micrometer head

Services

Calibration Precision bore gauge (types B + C) maximum measuring range 160 mm	013520 160
Labelling laser-etched Type	018940
Calibration Precision bore gauge (types B + C) maximum measuring range 160 mm	023210 160

Accessories

Holder for plug gauge OD Holder length 105 mm	435160 105
Precision dial comparator \pm measuring range / reading 25/0,5 μm	434674 25/0,5
Setting ring DIN 2250 C Nominal size \varnothing 85 mm	484030 85
Inductive precision comparator Extramess Type 2000	434670 2000
Holder for plug gauge OD Holder length 50 mm	435160 50
Precision dial comparator \pm measuring range / reading 130/5 μm	434674 130/5
Inductive precision comparator Extramess Type 2100	434670 2100
Precision dial comparator \pm measuring range / reading 1500/50 μm	434674 1500/50
Setting ring DIN 2250 C Nominal size \varnothing 80 mm	484030 80
Setting ring DIN 2250 C Nominal size \varnothing 100 mm	484030 100
Steel contact point Type 16	434900 16
Precision dial comparator \pm measuring range / reading 250/10 μm	434674 250/10
Inductive precision comparator Extramess Type 2001	434670 2001
Extension for measuring probe Length L 10 mm	434920 10
Holder for plug gauge OD Holder length 235 mm	435160 235
Precision dial comparator \pm measuring range / reading 50/1 μm	434674 50/1
Setting ring DIN 2250 C Nominal size \varnothing 90 mm	484030 90
Setting ring DIN 2250 C Nominal size \varnothing 95 mm	484030 95

