



Bore plug gauge for blind holes OD hard chrome plated, Sleeve Ø D: 12-20 mm



Order data

Order number	435159 12-20
GTIN	2050001951236
Item class	46D

Description

IMPORTANT: item is configurable

Tolerance zone: A; B; C; CD; D; E; EF; F; FG; G; H; J; JS; K; M; N; P; R; S; T; U; V; Z; ZA; ZB; ZC; ZC

Quality: 10 mm; 11 mm; 12 mm; 13 mm; 6 mm; 7 mm; 8 mm; 9 mm

Nominal size: 12 - 20 mm, Intervall: 0,001

Version:

OD bore plug gauges are mechanical two-point dial bore plug gauges for highest requirements. Hardened gauging sleeve. For bores of 2.5 – 100 mm. Centring by the gauging sleeve prevents tilt errors and therefore ensures maximum precision irrespective of the user. No need to seek the return point. Dial indicators with shank Ø 8 h6 can be used as displays.

- **Repetition accuracy 1 µm.**
- **Robust and reliable.**
- **Minimum measuring time with maximum measuring reliability.**
- **Thread connection bore gauge/ holder M10×1.**

Gauging sleeve of **hard chrome** for a long working life.

Application:

For bores of 2.5 – 100 mm. For quality assurance in series production, manual or automatic measuring.

Supplied with:

Gauging sleeve with two radially movable 180° offset carbide measuring bars.

Optional extras:

Precision dial comparator No. 434674, inductive precision dial comparator No. 434670, dial indicator with anticlockwise scale 434807 size 10, digital dial indicator 434322, holder for plug gauges No. 435160, setting rings No. 484030. Measuring depth extensions, angle pieces and depth stops on request.

Note:

When ordering, please state **additionally** the exact bore tolerances, for example:

No. 435154 size 6–12 **10H7**,

No. 435154 size 6–12 **10 + 0.15 / – 0.01**,

No. 435154 size 6–12 **9.990 / 10.15**.

When using precision dial indicators, an additional extension No. 434920 size 10 or probe No. 434900 size 16 is required.

- **Plug gauges for large bores (up to Ø 200), recesses, grooves, also in 3-point version available on request.**
- **Tolerance range 10 µm or fine fit quality 5 and finer on request.**
- **Measuring range > 0.2 mm on request.**
- **Measuring contacts also available in ruby, ceramic and hard chrome plated.**

Calibration: C4

Repetition accuracy: 1.5 µm

Nominal size: 12 - 20 mm

Sleeve dimension H: 13.5 mm

Face dimension h: 1 mm

Gauging force: 2 N

Technical description

Gauging force	2 N
Sleeve dimension H	13.5 mm
Repetition accuracy	1.5 µm
Face dimension h	1 mm
Tolerance zone	V
Tolerance zone	U
Tolerance zone	T
Tolerance zone	B
Tolerance zone	S
Tolerance zone	R
Tolerance zone	P
Tolerance zone	M
Tolerance zone	N
Tolerance zone	K
Tolerance zone	JS

Tolerance zone	H
Tolerance zone	J
Tolerance zone	G
Tolerance zone	A
Tolerance zone	FG
Tolerance zone	F
Tolerance zone	E
Tolerance zone	EF
Tolerance zone	D
Tolerance zone	CD
Tolerance zone	ZC
Tolerance zone	C
Tolerance zone	ZB
Tolerance zone	ZA
Tolerance zone	Z
Tolerance zone	FG
Tolerance zone	ZC
Quality	11 mm
Quality	8 mm
Quality	9 mm
Quality	6 mm
Quality	13 mm
Quality	7 mm
Quality	12 mm
Quality	10 mm
Nominal size	12 - 20 mm
Calibration	C4
Type of product	Bore gauge micrometer head

Services

Calibration Precision bore gauge (types B + C) maximum measuring range 60 mm	013520 60
Labelling laser-etched Type	018940
DAkkS calibration Precision bore gauge (types B + C) maximum measuring range 60 mm	012930 60
Calibration Precision bore gauge (types B + C) maximum measuring range 60 mm	023210 60
DAkkS calibration Precision bore gauge (types B + C) maximum measuring range 60 mm	023220 60

Accessories

Inductive precision comparator Extramess Type 2000	434670 2000
Holder for plug gauge OD Holder length 105 mm	435160 105
Precision dial comparator \pm measuring range / reading 1500/50 μm	434674 1500/50