

Precision bore gauge set, Measuring range: 18-150 mm



Order data

Order number	435192 18-150
GTIN	4045197726360
Item class	41C

Description

Version:

Precision two-point dial bore gauge with spring-loaded centring disc. **Lighter**, stable version with **CRP elements**, hence reduced **thermal expansion** and increased **corrosion protection**. Hand heat insulation on the frame additionally reduces the effects of temperature. Smooth and precise transmission of the contact point travel by a curved segment. Fixed contact point with hardened steel ball allows adjustment to different \varnothing .

Standard:

- · CRP elements for lighter weight and greater stability.
- · Less thermal expansion.
- · Increased protection against corrosion.

Application:

For precise measuring of bores in terms of \emptyset , roundness, and cylindricity as well as measurements of internal profiles.

Supplied with:

2 precision bore gauges No. 435190, additionally with extensions and setting rings.

Optional extras:

Precision dial comparator No. 434674, inductive precision dial comparator No. 434670, dial indicator with anticlockwise scale 434807 size 10, digital dial indicator 434322, setting rings No. 484030.

Note:

When using precision dial indicators, an additional extension No. 434920 size 10 or contact point No. 434900 size 16 is required.

Calibration: S9

Repetition accuracy without dial gauge: 1 μm

Measurement depth: 146 - 178 mm

Number of contact points: 20 Number of measuring discs: 5

Technical description

Number of measuring discs	5
Measurement depth	146 - 178 mm
Number of contact points	20
Measuring range	18 - 150 mm
Repetition accuracy without dial gauge	1 μm
Standard	Manufacturer's standard
Packaging	sturdy box
Calibration	\$9
Type of product	2-point precision bore gauges

Services

Calibration Internal precision bore gauge set Measuring range 18-150 mm	011290 18-150
Labelling laser-etched Type	018940
Calibration Internal precision bore gauge set Measuring range 18-150 mm	020580 18-150

Accessories

Extension for measuring probe Length L 10 mm	434920 10
Precision bore gauge Measuring range 18-35 mm	435190 18-35
Precision dial comparator \pm measuring range / reading 1500/50 μ m	434674 1500/50
Dial indicator shock-resistant Measuring range / Body \varnothing 10/58 mm	432110 10/58
Precision bore gauge Measuring range 50-150 mm	435190 50-150

Data sheet	∕i Hoffmann Group
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Steel contact point Type 16	434900 16
Precision dial indicator shock-resistant Measuring range / Body Ø 1/58 mm	433090 1/58