

Threads "Go" / "No Go" plug gauge, Thread: M18



Order data

Order number	486000 M18
GTIN	2050001691002
Item class	48B

Description

Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R). "No Go" end marked red.

Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

Calibration: L10

Standard: DIN 13

Thread type: M

Thread pitch: 2.5 mm

Technical description

Thread pitch	2.5 mm
Tolerance class	6H
Thread	M18
Thread type	M
Standard	DIN 13

Quality	6
Tolerance zone	H
Type of gauge	"No Go" gauge
Type of gauge	"Go" plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

Services

Calibration Go / No Go thread plug gauge maximum \varnothing 20 mm	018600 20
Labelling laser-etched Type	018940
DAkkS calibration "Go" / "No Go" thread plug gauge maximum \varnothing 90 mm	019600 90
DAkkS calibration "Go" / "No Go" thread plug gauge maximum \varnothing 90 mm	028590 90
Calibration Go / No Go thread plug gauge maximum \varnothing 20 mm	028550 20