# Fine thread "Go" / "No Go" plug gauge 6H, M × pitch: 27X2



## Order data

Order number	486100 27X2
GTIN	2050001675514
Item class	48B

# **Description**

### **Version:**

The ground first thread lead chamfer (from 1 mm pitch) removes contamination in the component and prevents premature fracture of the first full thread lead chamfer. Design to **DIN 2279 – 2299**.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1 form R). "No Go" end marked red.

## **Application:**

For metric ISO fine threads, right-hand DIN 13.

### **Standard:**

Toleranzen und Abmaße nach DIN ISO 1502.

## Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, and NPT threads as well as left-hand threads available on request.

Calibration: L10 Standard: DIN 13 Thread type: MF Thread pitch: 2 mm

# **Technical description**

Tolerance class	6H
Thread	M27
Thread pitch	2 mm
Thread type	MF
Standard	DIN 13
Quality	6

Tolerance zone	Н
Type of gauge	"No Go" gauge
Type of gauge	"Go" plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

# Services

Calibration Go / No Go thread plug gauge maximum $\varnothing$ 60 mm	018600 60
Labelling laser-etched Type	018940
DAkkS calibration "Go" / "No Go" thread plug gauge maximum Ø 90 mm	019600 90
DAkkS calibration "Go" / "No Go" thread plug gauge maximum Ø 90 mm	028590 90
Calibration Go / No Go thread plug gauge maximum $\varnothing$ 60 mm	028550 60