

## Fine thread "No Go" ring gauge 6g, M × pitch: 27X2



### Order data

Order number	486210 27X2
GTIN	2050001036254
Item class	48B

### Description

#### Version:

The ground first thread lead chamfer (from 1 mm pitch) removes contamination in the component and prevents premature fracture of the first full thread lead chamfer.

Design to **DIN 2279 – 2299**.

#### Application:

For metric ISO fine threads, right-hand DIN 13.

#### Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

#### Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, and NPT threads as well as left-hand threads available on request.

Standard: DIN 13

Thread type: MF

Calibration: L12

Thread pitch: 2 mm

### Technical description

Thread	M27
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Tolerance class	6g
Thread pitch	2 mm
Calibration	L12
Tolerance zone	g
Type of gauge	"No Go" gauge
Standard	DIN 13
Thread type	MF
Quality	6
Type of product	Thread "No Go" ring gauge

### Services

Calibration Thread ring gauge maximum Ø 60 mm	018610 60
Labelling laser-etched Type	018940
DAkkS calibration Thread "Go" ring gauge maximum Ø 100 mm	019610 100
Calibration Thread ring gauge maximum Ø 60 mm	028600 60
DAkkS calibration Thread "Go" ring gauge maximum Ø 100 mm	028640 100